



Comasmo Tek

Thread rolling machines Magnaghi - type R804

The **804 thread rolling machine** is an hydraulic rolling machine equipped with 2 Tilting roller-bearing spindles. Manual or automatic operation controlled by PLC or CNC. The 804 rolling machine can be equipped with automatic piece loaders.

It has a max thrust power of 16 t.

Ideal for threading (iso, acme, tpn, etc.) and knurl of pieces with diameter between (1-50 mm).

Maximum infeed (plunge) thread length 120 mm.



Thread rolling machines features	R 804
- Tilting spindles for bars infeed threading - Tilting spindles for conical threadings - Hydraulic or mechanical operation	
maximum force	KN.160
Maximum roller diameter	mm. 50
minimum roller diameter	mm. 1
Spindle diameter	mm.54
Maximum spindles length	mm.120
Maximum penetration stroke	mm. 20
Tilting spindles	+ - 8°
Maximum dies diameter	mm.170
Spindles rotation speed	rpm min.(32-320) 4 Speed Manual
Installed power	KW. 9
Net weight	Kg. 1400
Overall dimension	mm. 1550 x 1000 x 1750

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