



Comasmo Tek

Thread rolling machines Magnaghi - R 805

The **805 thread rolling machine** is an hydraulic rolling machine equipped with 2 Tilting spindles dies.
 Manual or automatic operation controlled by PLC or CNC
 The 805 rolling machine can be equipped with automatic piece loaders.
 It has a maximum thrust power of 20 / 27 t. specify when requesting
 Ideal for threading (iso, acme, tpn, etc.) and tooth or knurl of pieces with diameter between (1-55 mm).
 Maximum infeed thread length 160 mm.



Thread rolling machines Features	R 805
-Tilting spindles for bars thrufeed threading - Tilting spindles for conical threading - Hydraulic or mechanical operation	
maximum force	KN.200 - 270
Maximum roller diameter	mm. 55
minimum roller diameter	mm. 1
Spindle diameter	mm.54 o 69,85
Maximum spindles length	mm.180
Maximum infeed thread rolling length	mm.160
Maximum penetration stroke	mm. 15
Tilting spindles	+ - 8°
Maximum dies diameter	mm.200
Spindles rotation speed	rpm/min. 20 standard (Variable with inverter)
Installed power	KW. 9 or 10
Net weight	Kg. 2000 or 2100
Overall dimension	mm. 1900 x 1670 x 1550

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