



Comasmo Tek

Thread rolling machine Magnaghi - type R806

The **806 thread rolling machine** is an hydraulic rolling machine equipped with 2 Tilting spindles dies.

Manual or automatic operation controlled by PLC or CNC

The 806 rolling machine can be equipped with automatic piece loaders.

It has a maximum thrust power of 32 / 45 t. specify when requesting

Ideal for threading (iso, acme, tpn, etc.) and tooth or knurl of pieces with diameter between (2-100 mm).

Max infeed thread length 160 mm.



Thread rolling machines Features	R 806
-Tilting spindles for bars thrufeed threading - Tilting spindles for conical threading - Hydraulic or mechanical operation	
maximum force	KN.320 - 450
Maximum roller diameter	mm. 100
minimum roller diameter	mm. 2
Spindle diameter	mm.69,85 o 80
Maximum spindles length	mm.200
Maximum infeed thread rolling length	mm.180
Maximum penetration stroke	mm. 20
Tilting spindles	+ - 8°
Maximum dies diameter	mm.230
Spindles rotation speed	rpm/min. 32 standard (Variable with inverter)
Installed power	KW. 11
Net weight	Kg. 3800
Overall dimension	mm. 2300 x 2300 x 1750

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